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⑤4 **Dram cell structure.**

57) The storage plate of a DRAM cell capacitor is formed from a thin polycrystalline silicon layer. Oxide and nitride layers are formed thereon, followed by masking and removal of the oxide and nitride layers in regions other than the capacitor locations. The entire surface of the device is then oxidized.

forming a thin oxide layer over the nitride layer at the capacitor locations, and oxidizing the exposed polycrystalline silicon regions. This forms oxide isolation of the capacitor charge storage plates, and provides an oxide-nitride-oxide dielectric for the capacitor.

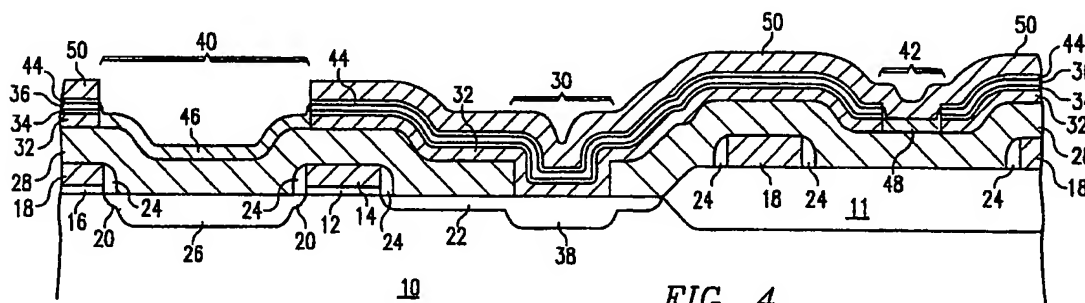


FIG. 4

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The present invention relates generally to semiconductor integrated circuits, and more specifically to the formation of a **DRAM** cell.

Dynamic random access memory (DRAM) cells are formed with one transistor and one capacitor. The quality of the capacitor has an impact on device performance. Poor quality capacitors tend to hold less charge and to have a higher charge leakage rate. Both of these factors negatively impact the cell, and hence device, performance.

It would be desirable to provide a method, and a structure formed thereby, which gives improved DRAM cell performance.

It is therefore an object of the present invention to provide a DRAM cell structure, and method for making such structure, which result in a DRAM cell having improved device characteristics.

It is a further object of the present invention to provide such a structure and method which is compatible with current process technology.

Therefore, according to the present invention, the storage plate of a DRAM cell capacitor is formed from a thin polycrystalline silicon layer. Oxide and nitride layers are formed thereon, followed by masking and removal of the oxide and nitride layers in regions other than the capacitor locations. The entire surface of the device is then oxidized, forming a thin oxide layer over the nitride layer at the capacitor locations, and oxidizing the exposed polycrystalline silicon regions. This forms oxide isolation of the capacitor charge storage plates, and provides an oxide-nitride-oxide dielectric for the capacitor.

The novel features believed characteristic of the invention are set forth in the appended claims. The invention itself however, as well as a preferred mode of use, and further objects and advantages thereof, will best be understood by reference to the following detailed description of an illustrative embodiment when read in conjunction with the accompanying drawings, wherein:

Figures 1-4 illustrate a method for forming a DRAM cell according to the present invention.

The process steps and structures described below do not form a complete process flow for manufacturing integrated circuits. The present invention can be practiced in conjunction with integrated circuit fabrication techniques currently used in the art, and only so much of the commonly practiced process steps are included as are necessary for an understanding of the present invention. The figures representing cross-sections of portions of an integrated circuit during fabrication are not drawn to scale, but instead are drawn so as to illustrate the important features of the invention.

Referring to **Figure 1**, a substrate 10 is partially covered by a field oxide layer 11. Gate oxide layer 12 and polycrystalline silicon gate 14 form

the transfer gate for the capacitor which will be formed. Gate oxide layer 16 and polycrystalline silicon gates 18 are gates for other DRAM cells (not shown). Gates 14, 18 are generally referred to in the art as word lines.

Once the gates have been defined, an N^- implant is made to define lightly doped drain (LDD) regions 20, 22. Oxide sidewall spacers 24 are then formed by deposition of an oxide layer and etch back as known in the art. A photoresist mask is then used to perform an N^+ implant in the bit line contact drain regions 26, while masking the contact region 22 for the capacitor. An undoped oxide layer 28 is then deposited over the surface of the device. Oxide layer 28 preferably has a depth of approximately 2000 angstroms, but may have a greater or lesser depth as required by the remainder of the process flow.

Referring to **Figure 2**, a mask is used to open a capacitor contact opening 30 in the oxide layer 28. A polycrystalline silicon layer 32 is deposited over the surface of the device and doped N -type with a phosphorous implantation. Polycrystalline silicon layer 32 preferably has a thickness of approximately 500 angstroms.

An anneal step causes diffusion of dopant from the polycrystalline silicon layer 32 into the LDD region 22 beneath the contact opening 30. This forms an N^+ contact region 38.

A short etch is performed to clear any oxide on the polycrystalline silicon layer 32, followed by growth of a thin thermal oxide layer 34. The oxide layer 34 preferably has a thickness of approximately 20 angstroms. A thin nitride layer 36 is then deposited over the surface of the ship, preferably to a thickness of approximately 70 angstroms.

Referring to **Figure 3**, a mask is then used to define the charge storage plate of the capacitor. Nitride layer 36 and oxide layer 34 are etched away in regions 40, 42 to define a capacitor therebetween. Region 42 serves merely to separate two adjacent capacitors, while region 40 is larger and allows a bit line contact to be made to N^+ 26 at a later step in the process. Etching of the nitride 36 and oxide 34 layers within the openings 40, 42 causes some of polycrystalline silicon layer 32 to be etched away due to over etching. However, most of the polycrystalline silicon layer 32 within the openings 40, 42 will remain after the etch step.

Referring to **Figure 4**, the chip is thermally oxidized to convert the upper part of nitride layer 36 into a thin oxide layer 44. This oxide layer 44 has a thickness of approximately 20 angstroms. Layers 34, 36, and 44 form an ONO dielectric as known in the art. The exposed polycrystalline silicon within the openings 40, 42 is completely converted to oxide regions 46, 48 by this process. Oxide regions 46, 48 isolate the capacitor from its

neighbors.

Polycrystalline silicon layer 50 is then deposited over the surface of the chip, and etched to define the top plate of the capacitor. Polycrystalline silicon layer 50 is etched only at the contact openings 40 where the bit lines will make contact with the N⁺ region 26. The top plate layer 50 is otherwise continuous, and shared by all capacitors. The device now has the structure shown in Figure 4, wherein an oxide-nitride-oxide dielectric separates the charge storage plate 32 and the ground plate 50 of the capacitor. Further process steps, including deposition of a dielectric, bit line formation, and passivation, are performed as in conventional processes.

DRAM cell capacitors formed as described above have a number of advantages over capacitors formed in traditional manners. Contact between the charge storage plate 32 of the capacitor and the active area 22 is made without requiring a prior annealing cycle. All of the transistors are protected by phosphorous doped poly (layer 32) or phosphorous rich oxide 46, 48, which serves to protect them from contamination during later processing steps.

Since the polycrystalline silicon layer 32 is not etched, but is instead converted to oxide, there is no "poly stick" problem. Poly sticks are formed when a polycrystalline silicon layer passes over a step, and is incompletely etched away during an anisotropic etch. Since the polycrystalline silicon layer 32 is not etched, there is no problem such as frequently occurs with over etching of such layer. In addition, since the polycrystalline silicon layer 32 is not etched away, the step height which normally occurs at the edges of the capacitor is reduced.

Since the oxide regions 46, 48 isolate the capacitor storage plates 32, it is not necessary to grow a sidewall oxide thereon. This reduces the amount of enclosure which must be included in the design rules around the capacitor plate. The nature of oxidizing the polycrystalline silicon provides a smooth transition at the edge of the capacitor plates 32, reducing the physical stress on the edges of the capacitor. This tends to reduce the charge leakage at the edge of the capacitor, resulting in improved device characteristics.

While the invention has been particularly shown and described with reference to a preferred embodiment, it will be understood by those skilled in the art that various changes in form and detail may be made therein without departing from the spirit and scope of the invention.

Claims

1. A method for forming a capacitor on an in-

tegrated circuit device, comprising the steps of:

forming a first polycrystalline silicon layer over the device;

forming a first oxide layer on the first polycrystalline silicon layer;

forming a nitride layer over the first oxide layer;

patterning the first oxide layer and the nitride layer to define capacitor regions, with remaining regions exposed;

oxidizing the exposed polycrystalline silicon regions, wherein a second oxide layer is also formed on the patterned nitride layer, and wherein the first oxide-nitride-second oxide layers together define a capacitor dielectric layer; and

forming a second polycrystalline silicon layer over the capacitor dielectric layer, wherein the first and second polycrystalline silicon layers define plates of the capacitor.

2. The method of Claim 1, further comprising the step of:

before forming the first polycrystalline silicon layer, forming an opening through an insulating layer to an underlying substrate, wherein the first polycrystalline silicon layer makes electrical contact with the substrate.

3. The method of Claim 1, further comprising the step of:

after forming the first polycrystalline silicon layer, implanting an impurity therein to dope it with a selected conductivity type.

4. The method of Claim 3, wherein the impurity comprises phosphorous.

5. A DRAM cell structure for an integrated circuit device, comprising:

a pass gate;

an insulating layer covering the pass gate and nearby portions of the device;

a doped first polycrystalline silicon layer covering said pass gate, wherein a first portion thereof defines a capacitor plate, and a second

portion has been oxidized to provide an insulator;

a dielectric layer over the first polycrystalline silicon layer first portion; and

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a second polycrystalline silicon layer over said dielectric layer, wherein said first and second polycrystalline silicon layers, with said dielectric layer, form a capacitor.

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6. The cell structure of Claim 5, wherein said dielectric layer comprises a nitride layer sandwiched between two oxide layers.

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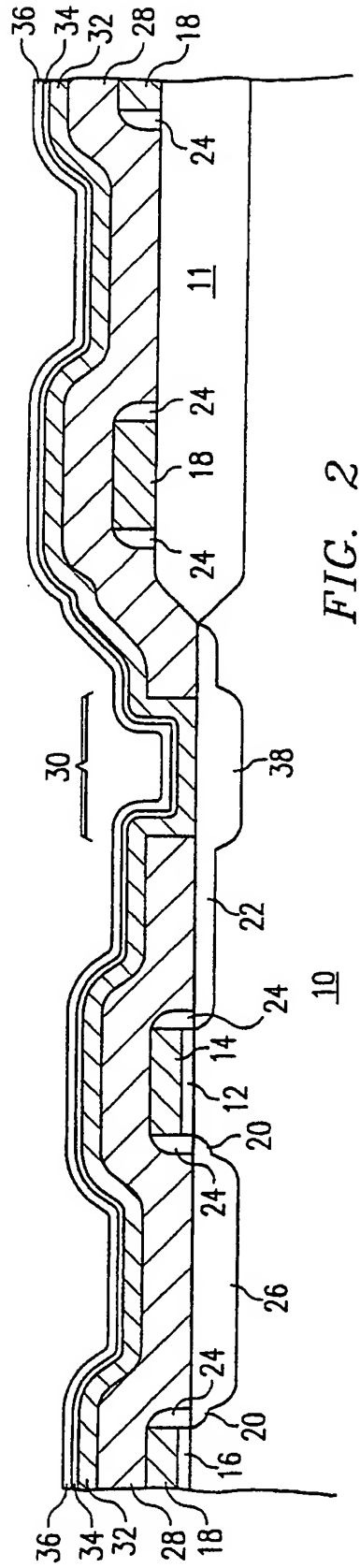
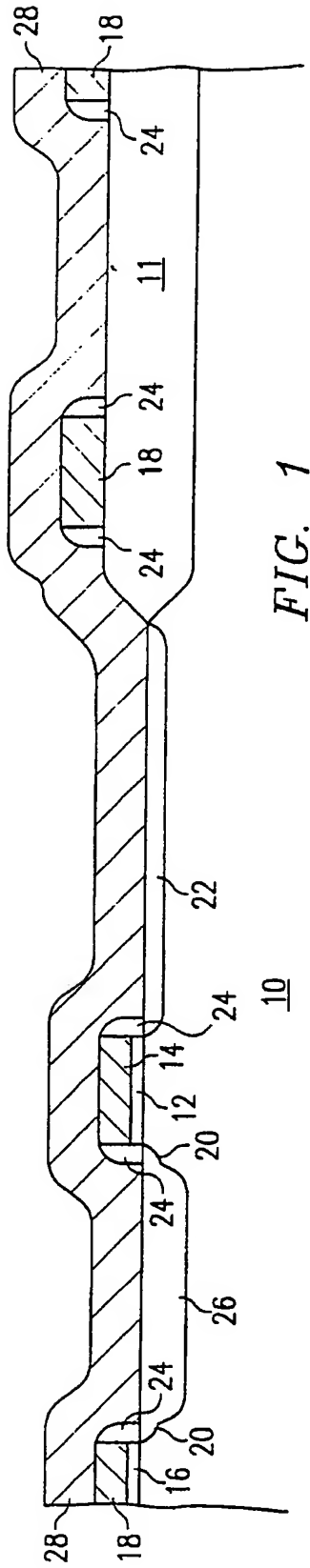
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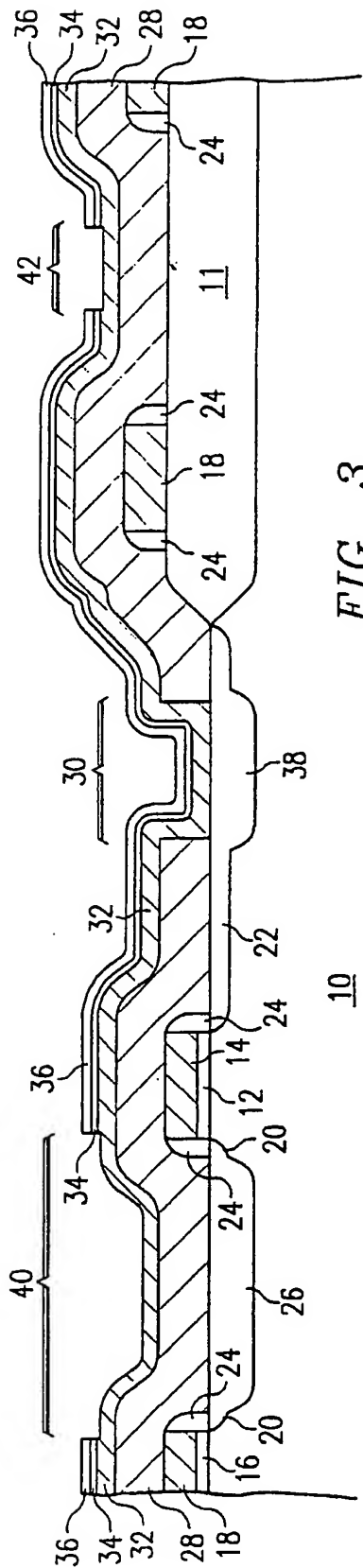


FIG. 3

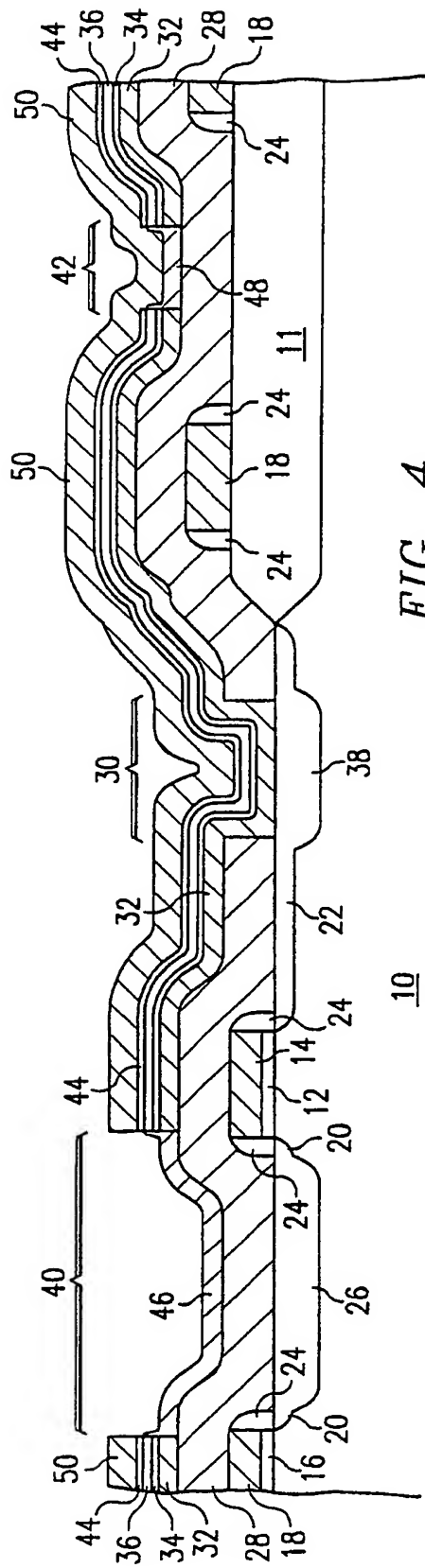


FIG. 4



European
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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 2568

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	PATENT ABSTRACTS OF JAPAN vol. 12, no. 254 (E-634)(3101), 16 July 1988; & JP - A - 6342164 (HITACHI) 23.02.1988 * abstract; figures *	1-3	H 01 L 21/82 H 01 L 27/108
X	PATENT ABSTRACTS OF JAPAN vol. 13, no. 164 (E-745)(3512), 19 April 1989, & JP - A - 63316465 (HITACHI) 23.12.1988 * abstract; figure *	5,6	
A	PATENT ABSTRACTS OF JAPAN vol. 13, no. 166 (E-746), 20 April 1989; & JP - A - 64000756 (HITACHI) 05.01.1989 * abstract, figure *	1,6	
A	EP-A-0 282 629 (SIEMENS) * abstract; figure 5 *	1,4,6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			H 01 L
The present search report has been drawn up for all claims			
Place of search Berlin		Date of completion of search 25 July 91	Examiner JUHL A.
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